Amendments to the Claims

Listing of Claims

Claims 1-35 (canceled)

36. (currently amended) An underfill material for encapsulating connections between a semiconductor component and a substrate comprising:

an electrically insulating polymer base material configured for deposition onto the substrate or the component as a non-flowing viscous material; and

a plurality of solder particles in the base material comprising an eutectic solder configured to melt and to rigidify the connections.

- 37. (currently amended) The underfill material of claim 36 wherein the particles comprise <u>a eutectic</u> <u>a PbSn</u> solder.
- 38. (original) The underfill material of claim 36 wherein the particles have a diameter of from 1 μm to 10 μm .
- 39. (original) The underfill material of claim 36 wherein the particles have a volume percentage of a total volume of the underfill material of from about 10% to 50%.
- 40. (original) The underfill material of claim 36 wherein the particles have a volume percentage of a total volume of the underfill material of less than about 50%.

- 41. (original) The underfill material of claim 36 wherein the particles have a volume percentage of a total volume of the underfill material of less than about 30%.
- 42. (currently amended) An underfill material for encapsulating connections between a semiconductor component and a substrate comprising:
- a polymer base material having a viscosity of from 7,000 to 200,000 cps at a temperature of from 22°C to 100°C; and
- a plurality of solder particles in the base material comprising an eutectic solder, the particles having a volume percentage of a total volume of the underfill material of from 10% to 50% and a melting temperature of from 150°C to 250°C.
- 43. (original) The underfill material of claim 42 wherein the polymer base material comprises a material selected from the group consisting of epoxy, silicone and polyimide.
- 44. (currently amended) The underfill material of claim 42 wherein the particles comprise a

An underfill material for encapsulating connections between a semiconductor component and a substrate comprising:

a polymer base material having a viscosity of from 7,000 to 200,000 cps at a temperature of from 22°C to 100°C; and

a plurality of solder particles in the base material comprising an eutectic PbSn solder, the particles having a volume percentage of a total volume of the underfill

material of from 10% to 50% and a melting temperature of from 150°C to 250°C.

45. (currently amended) The underfill material of claim 42 wherein the particles comprise

An underfill material for encapsulating connections between a semiconductor component and a substrate comprising:

a polymer base material having a viscosity of from 7,000 to 200,000 cps at a temperature of from 22°C to 100°C; and

a plurality of solder particles in the base material comprising a SnAgCu solder alloy, the particles having a volume percentage of a total volume of the underfill material of from 10% to 50% and a melting temperature of from 150°C to 250°C.

- 46. (currently amended) The underfill material of claim 42 45 wherein the particles have a diameter of from 1 μm to 10 μm .
- 47. (currently amended) An underfill material for encapsulating connections between a semiconductor component and a substrate comprising:

a polymer base material having a no flow viscosity at a temperature of from 15.5°C to 37.8°C;

a plurality of solder particles in the base material comprising an eutectic solder, the particles having a diameter of from 1 μ m to 10 μ m, a melting temperature of from 150°C to 250°C. and a concentration selected such that the

underfill material is non-conductive in X and Y directions; and

a curing agent in the base material configured to cure the base material.

- 48. (original) The underfill material of claim 47 wherein the curing agent comprises a solvent or a reactant.
- 49. (original) The underfill material of claim 47 wherein the concentration expressed as a volume percentage of a total volume of the underfill material is from about 10% to 50%.
- 50. (original) The underfill material of claim 47 wherein the concentration expressed as a volume percentage of a total volume of the underfill material is less than about 50%.
- 51. (original) The underfill material of claim 47 wherein the concentration expressed as a volume percentage of a total volume of the underfill material is less than about 30%.
- 52. (currently amended) The underfill material of claim 47 wherein the particles comprise eutectic solder comprises a Pb free solder alloy.
- 53. (currently amended) An underfill material for encapsulating connections between a semiconductor component and a substrate comprising:

an electrically insulating polymer base material configured for deposition onto the substrate or the component as a non-flowing viscous material; and

a plurality of metal particles in the base material configured to melt and to rigidify the connections, the metal particles comprising a metal selected from the group consisting of Sn, Pb, Ag, Au, Ge, Cu and In.

- 54. (original) The underfill material of claim 53 wherein the particles have a diameter of from 1 μm to 10 μm .
- 55. (original) The underfill material of claim 53 wherein the particles have a volume percentage of a total volume of the underfill material of from about 10% to 50%.
- 56. (original) The underfill material of claim 53 wherein the particles have a volume percentage of a total volume of the underfill material of less than about 50%.
- 57. (original) The underfill material of claim 53 wherein the particles have a volume percentage of a total volume of the underfill material of less than about 30%.
- 58. (currently amended) An electronic system comprising:
- a semiconductor component comprising a plurality of solder terminal contacts;
- a substrate comprising a plurality of substrate contacts;
- a plurality of connections between the terminal contacts and the substrate contacts; and

an underfill layer attaching the component to the substrate and encapsulating the connections, the underfill layer comprising a polymer base material and a plurality of conductive particles in the base material comprising an eutectic solder with at least some of which are the particles bonded to the connections and to the substrate contacts.

- 59. (original) The system of claim 58 wherein the substrate comprises a module substrate and the system comprises a multi chip module.
- 60. (original) The system of claim 58 wherein the particles comprise solder.
- 61. (original) The system of claim 58 wherein the particles have a diameter of from 1 μm to 10 μm .
- 62. (original) The system of claim 58 wherein the particles have a volume percentage of a total volume of the underfill layer of from about 10% to 50%.
- 63. (original) The system of claim 58 wherein the particles have a volume percentage of a total volume of the underfill layer of less than about 50%.
- 64. (original) The system of claim 58 wherein the particles have a volume percentage of a total volume of the underfill layer of less than about 30%.
- 65. (currently amended) An electronic system comprising:

- a semiconductor component comprising a plurality of terminal contacts comprising a solder alloy;
- a substrate comprising a plurality of substrate contacts;
- a plurality of connections between the terminal contacts and the substrate contacts; and

an underfill layer attaching the component to the substrate and encapsulating the connections, the underfill layer comprising a polymer base material having a viscosity of from 7,000 to 200,000 cps at a temperature of from 22°C to 100°C., and a plurality of conductive particles in the base material comprising a eutectic solder configured to alloy with the solder alloy, and having a volume percentage of a total volume of the underfill layer of from 10% to 50% and a melting temperature of from 150°C to 250°C.

- 66. (original) The system of claim 65 wherein the polymer base material comprises a material selected from the group consisting of epoxy, silicone and polyimide.
- 67. (original) The system of claim 65 wherein the particles comprise the solder alloy.
- 68. (original) The system of claim 65 wherein the particles comprise

An electronic system comprising:

- <u>a semiconductor component comprising a plurality of</u> terminal contacts comprising a solder alloy;
- a substrate comprising a plurality of substrate
 contacts;
- a plurality of connections between the terminal contacts and the substrate contacts; and

an underfill layer attaching the component to the substrate and encapsulating the connections, the underfill layer comprising a polymer base material having a viscosity of from 7,000 to 200,000 cps at a temperature of from 22°C to 100°C., and a plurality of conductive particles in the base material comprising a second solder alloy configured to alloy with the solder alloy, and having a volume percentage of a total volume of the underfill layer of from 10% to 50% and a melting temperature of from 150°C to 250°C.

- 69. (currently amended) The system of claim 69. wherein the particles comprise a metal selected from the group consisting of Sn, Pb, Ag, Au, Ge, Cu and In.
- 70. (currently amended) The system of claim $\frac{65}{68}$ wherein the particles have a diameter of from 1 μm to 10 μm .
- 71. (currently amended) An electronic system comprising:
 - a semiconductor component;
 - a substrate;

an underfill layer attaching the component to the substrate comprising a polymer base material, and a plurality of solder particles in the base material comprising an eutectic solder; and

a plurality of connections between the component and the substrate encapsulated in the underfill layer; at least one of the connections comprising a solder layer comprising a plurality of the solder particles.

- 72. (original) The system of claim 71 wherein the connections comprise solder terminal contacts on the components.
- 73. (currently amended) The system of claim 71 wherein the eutectic solder comprises a Pb free solder alloy.

connections, the solder layer and the solder particles comprise cutectic solder.

- 74. (original) The system of claim 71 wherein the underfill layer has a viscosity of from 7,000 to 200,000 cps at a temperature of from 22°C to 100°C.
- 75. (original) The system of claim 71 wherein the solder particles have a volume percentage of a total volume of the underfill layer of from 10% to 50%.
- 76. (original) The system of claim 71 wherein the solder particles have a melting temperature of from 150°C to 250°C.
- 77. (original) The system of claim 71 wherein the component comprises a semiconductor package, a semiconductor wafer or a semiconductor die.
- 78. (original) The system of claim 71 wherein the substrate comprises a module substrate and the system comprises a multi chip module.